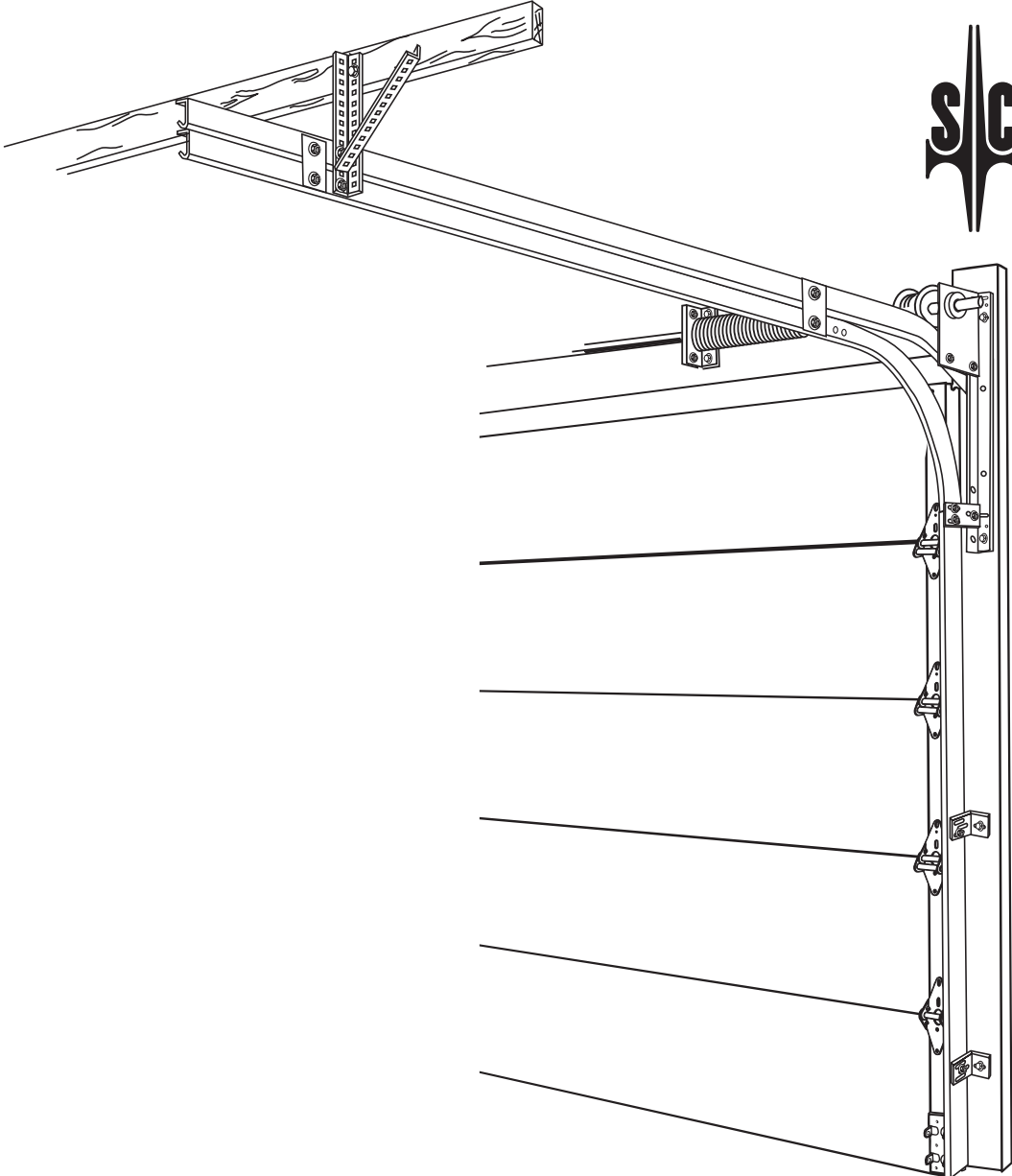



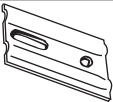




RESIDENTIAL LOW HEADROOM MODIFICATION

By



RESIDENTIAL LOW HEADROOM DOUBLE TRACK KIT COMPONENTS

	CARRIAGE BOLTS 5/16" X 3/4" (QTY. 4)		TOP FIXTURES (QTY. 2) (RH SHOWN)
	KNURLED TRACK BOLTS 5/16" X 3/4" (QTY. 4)		LOW HEADROOM MOUNTING CLIPS (QTY. 4)
	NUTS 5/16" (QTY. 8)		LOW HEADROOM CURVES (QTY. 1 PR.)

ADDENDUM TO INSTALLATION INSTRUCTIONS

Allows standard residential hardware (12" headroom) to be converted to low headroom residential hardware (minimum 7" headroom)

FIGURE 5.1 INSTALLING DOOR FACE HARDWARE (8' door shown) (REPLACES FIGURE 5 ON PAGE 5)

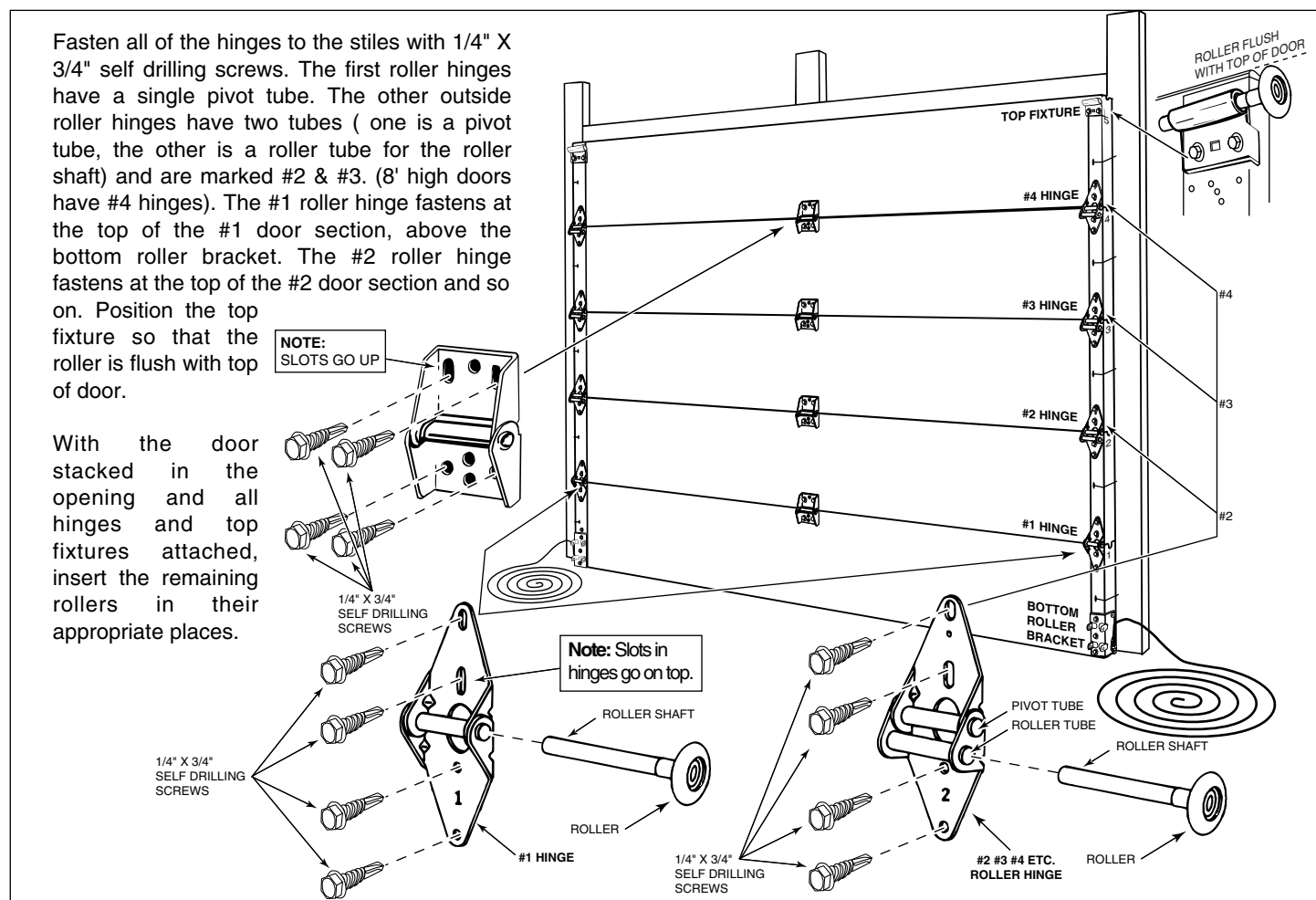


FIGURE 6.1 PREPARING TRACK (REPLACES FIGURE 6 ON PAGE 6)

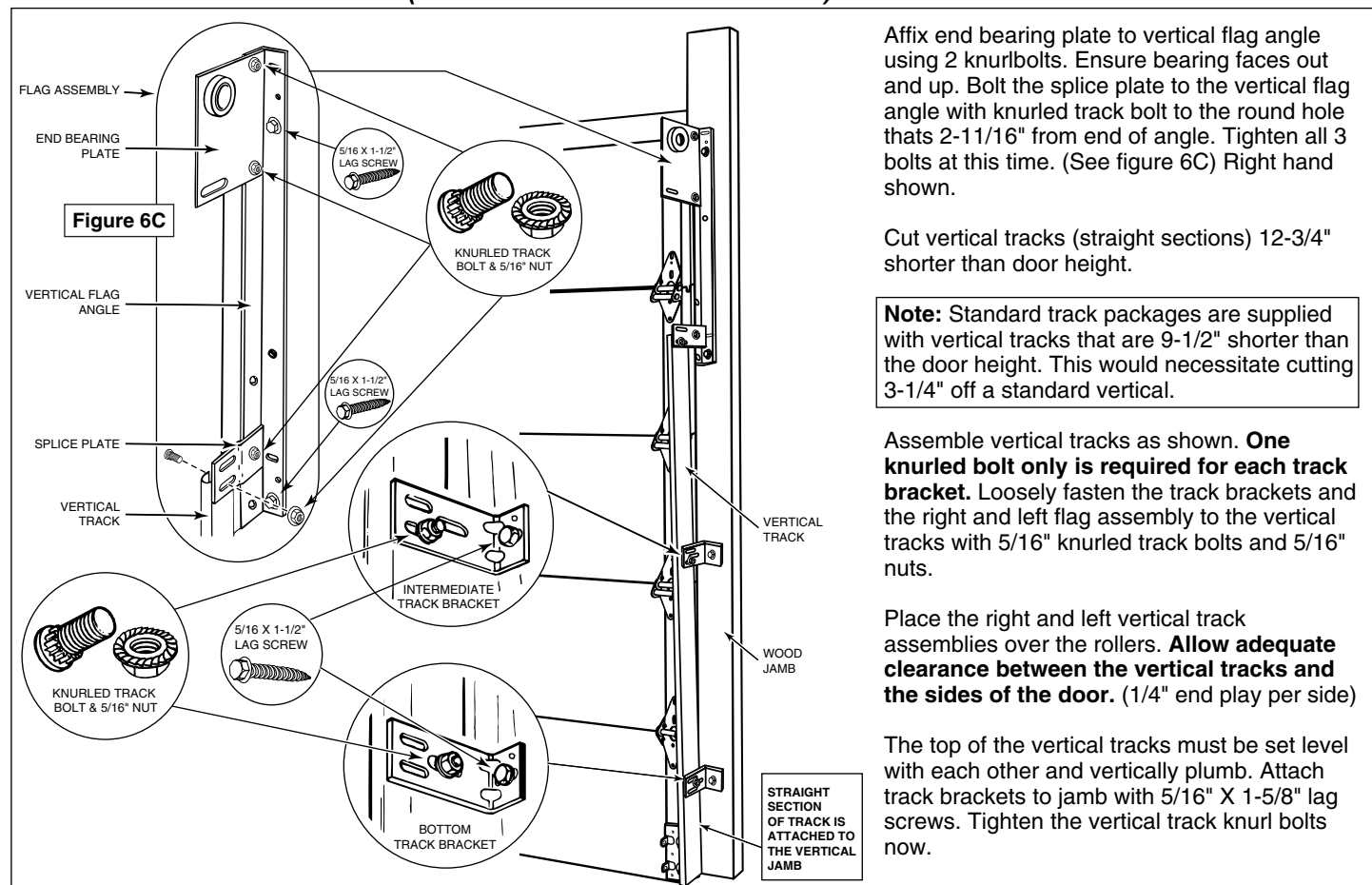


FIGURE 6.2 ASSEMBLY OF TOP CURVE SET

Assemble the curved sections of track as shown. Offset the standard full curve and the partial low headroom curve 7/8". Hand tighten low headroom mounting clips with 5/16" x 3/4" knurlbolts and nuts to the full curve through the round hole and 5/16" x 3/4" carriage bolts through the slot to the low headroom curve.

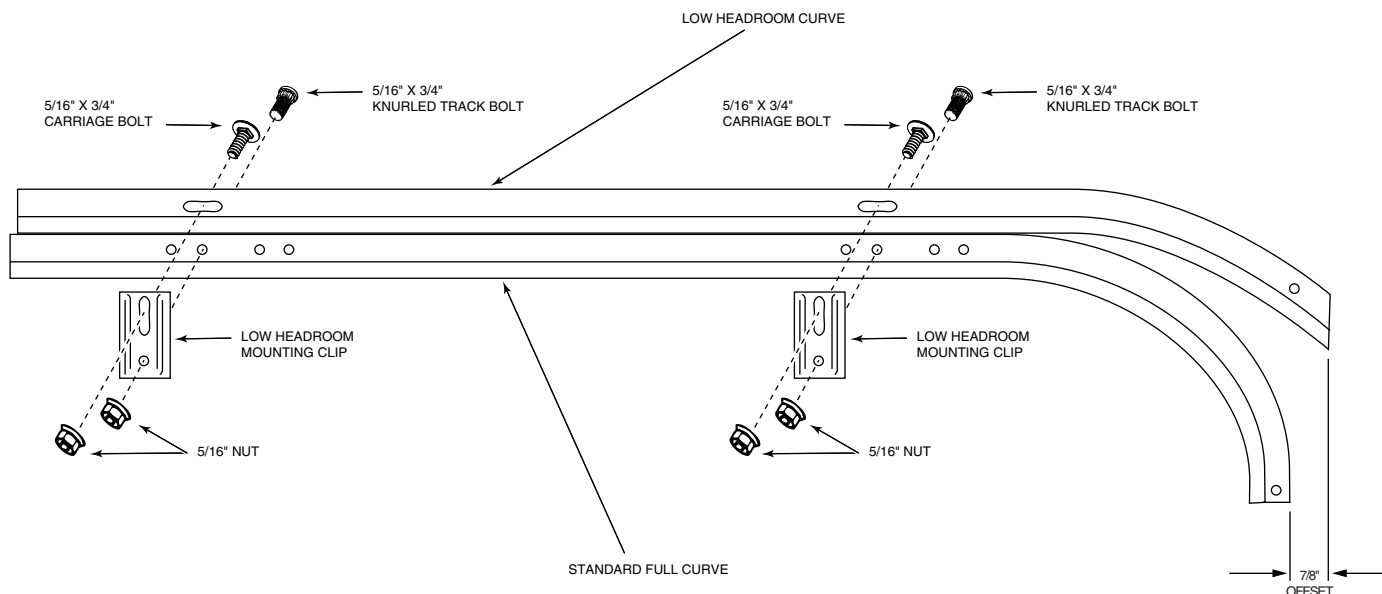
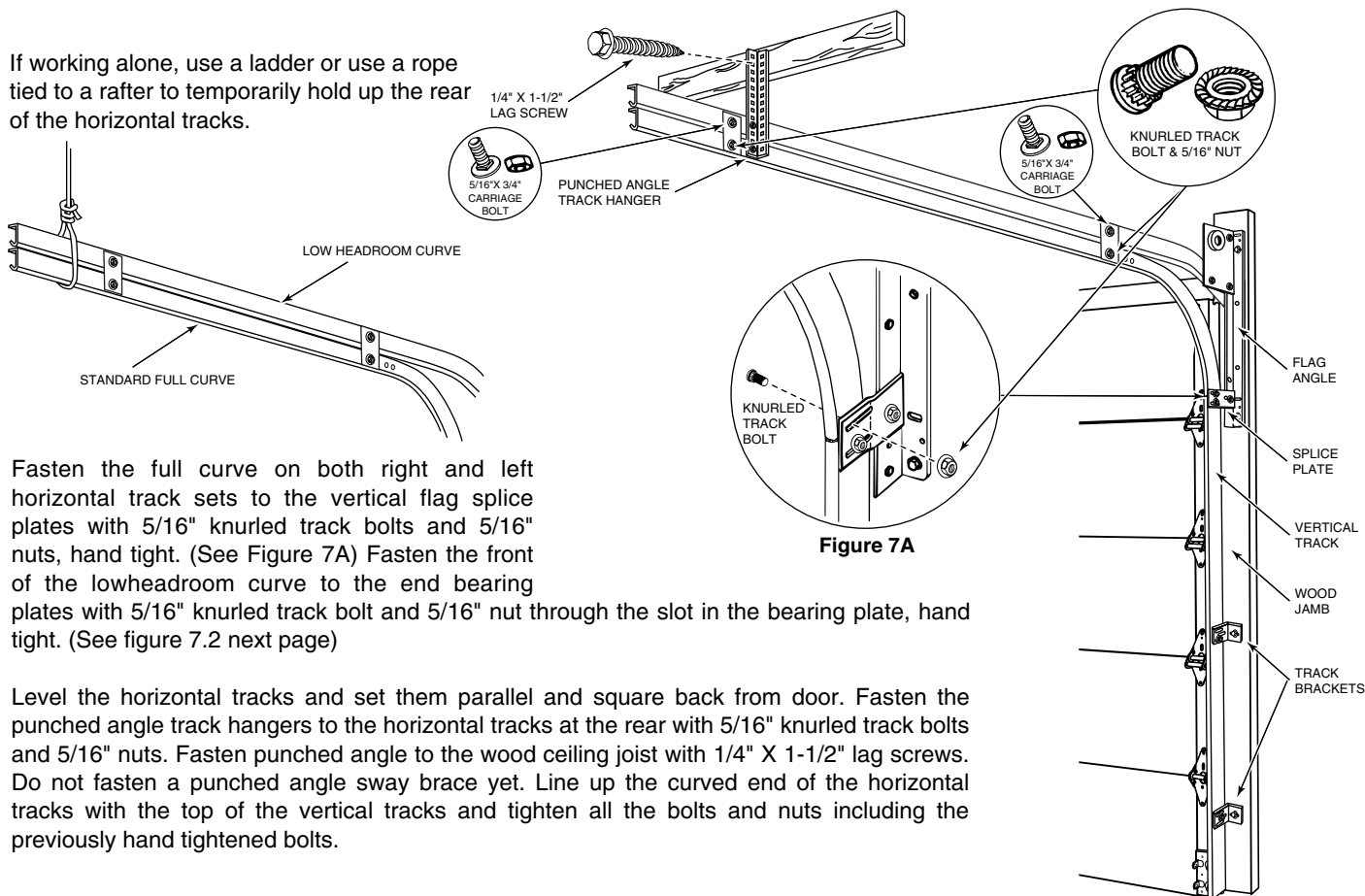


FIGURE 7.1 INSTALLING HORIZONTAL TRACK (REPLACES FIGURE 7 ON PAGE 6)

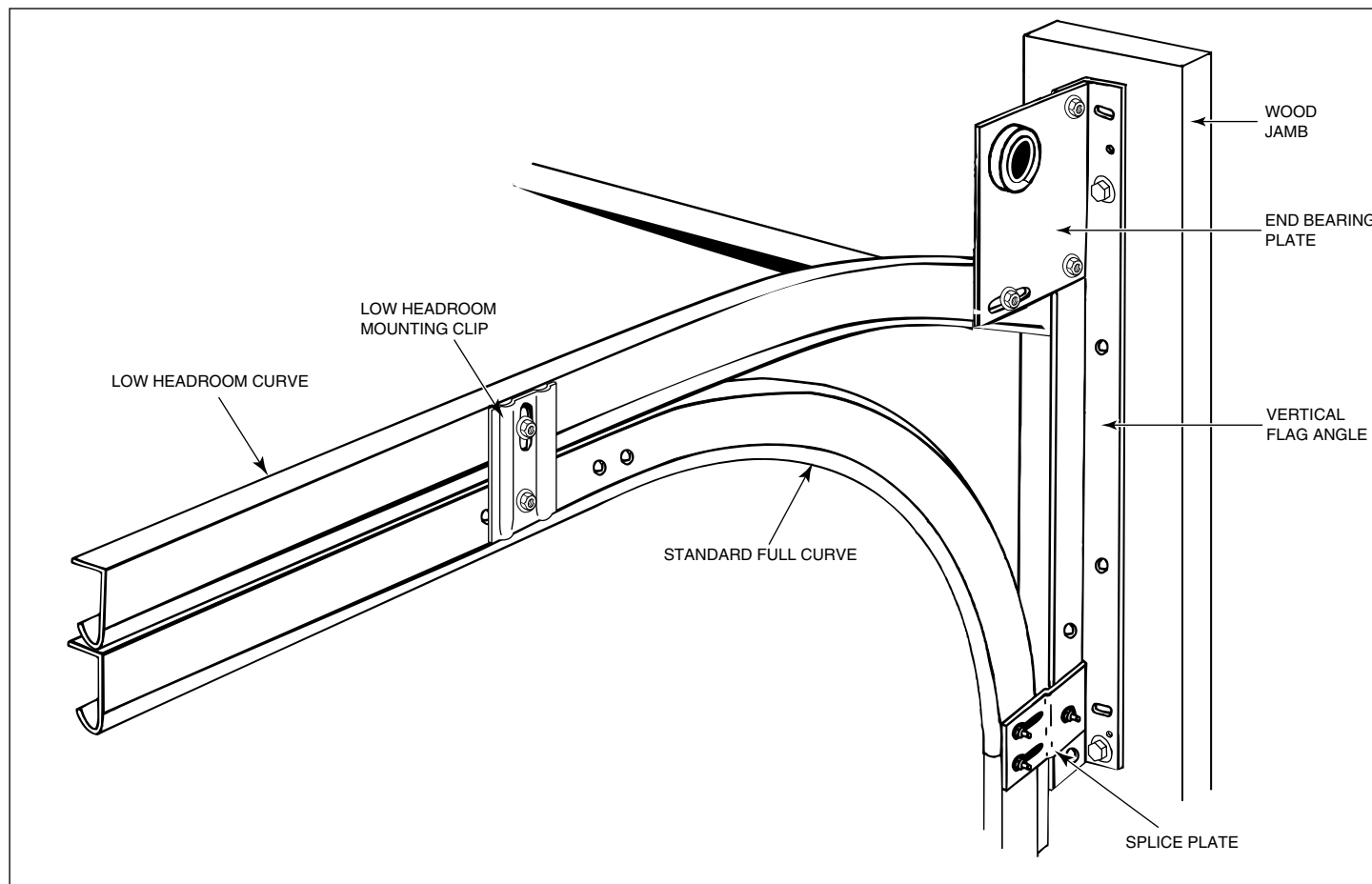
If working alone, use a ladder or use a rope tied to a rafter to temporarily hold up the rear of the horizontal tracks.



Fasten the full curve on both right and left horizontal track sets to the vertical flag splice plates with 5/16" knurled track bolts and 5/16" nuts, hand tight. (See Figure 7A) Fasten the front of the lowheadroom curve to the end bearing plates with 5/16" knurled track bolt and 5/16" nut through the slot in the bearing plate, hand tight. (See figure 7.2 next page)

Level the horizontal tracks and set them parallel and square back from door. Fasten the punched angle track hangers to the horizontal tracks at the rear with 5/16" knurled track bolts and 5/16" nuts. Fasten punched angle to the wood ceiling joist with 1/4" X 1-1/2" lag screws. Do not fasten a punched angle sway brace yet. Line up the curved end of the horizontal tracks with the top of the vertical tracks and tighten all the bolts and nuts including the previously hand tightened bolts.

FIGURE 7.2 ASSEMBLED LOW OVERHEAD CONVERSION



You have completed the modification portion of the installation. Continue with Figure 8 on page 7 in the instruction manual to complete your installation.

LIMITED WARRANTY



STEEL-CRAFT DOOR PRODUCTS LTD. (STEEL-CRAFT) warrants each garage door and component part to be free from defects in material and workmanship for a period of one year from date of delivery to the original purchaser. STEEL-CRAFT reserves the right to have authorized personnel inspect any part alleged to be defective and to refuse any returned material unless the return was previously authorized by STEEL-CRAFT. STEEL-CRAFT'S liability hereunder is limited to replacement of any part found to be defective. Labour charges are the responsibility of the customer.

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NOTE: MINOR SCRATCHES IN PAINT ARE NOT CONSIDERED DEFECTS.

